**Windshield Repair KIT DIRECTIONS**

For best results, repair soon after the damage occurs. Wipe away the dust and dirt with dry paper towel. The windshield should be shielded from direct sunlight until the entire repair is complete. Use the enclosed razor blade to cut off the tip at the wrist handle. Cut off only the sealed tip of the third end of the repair resin bottle.

**STEP 1** Remove loose glass fragments by scraping over it with the razor blade. Fill the application base to windshield. Make sure the center ring is centered above the break and the suction cups are firmly attached to the windshield. Do not allow the suction cups to cover any cracks extending from the central impact point. Hair band or cup keys are adjustable.

**STEP 2** Screw the resin chamber into the center ring. If necessary, re-manage the device so the rubber mouth will be directly on top of the point of impact. Check the alignment from inside the car. Screw down the resin chamber (hurting absolutely) as the rubber mouth is flat against the windshield, in complete, but gently, contact with the glass. Excessive pressure will allow the original curve of the glass, affecting the flow of the repair resin and effectiveness of the repair.

**STEP 3** Squeeze 3-4 drops of the repair resin (depending on the extent of the damage) into the resin chamber mounted on the windshield, the resin leaks out of the bottom of the rubber mouth, gently turn the resin chamber clockwise, just enough to prevent leakage.

**THE REPAIR DEVICE** (included with kit)

- **pressure driver**
- **resin chamber**
- **suction cups**
- **applicator base**
- **rubber mouth**

**STEP 4** Screw the pressure driver (clockwise) into the resin chamber to drive the resin into the break. Tighten until the pressure driver is almost screwed all the way in.

**STEP 5** Unscrew and remove pressure driver. Re-insert pressure driver. Repeat Steps 4 and 5.

**STEP 6** Screws pressurized resin chamber, cover hole, using impact point. Check the alignment from inside the car. Screw down the resin chamber (hurting absolutely) as the rubber mouth is flat against the windshield, in complete, but gently, contact with the glass. Excessive pressure will allow the original curve of the glass, affecting the flow of the repair resin and effectiveness of the repair.

**STEP 7** After the air has been removed, turn the resin chamber and pressure driver half a turn to the left (counter-clockwise). Remove the entire apparatus by lifting up on the small tabs on the suction cups. Gently wipe away excess resin from the application base. If it does not drop down the windshield, place a drop of the repair resin onto areas where damage is still visible and cover with a curing strip for the finishing touches. When applying the curing strips to the repair, no pressure is necessary, gently place the strips on the glass.

**DIRECTIONS - CRACKS**

For best results, repair soon after the damage occurs. Wipe away the dust and dirt with dry paper towel. The windshield should be shielded from direct sunlight until the entire repair is complete. Use the enclosed razor blade to cut off the tip at the wrist handle. Cut off only the sealed tip of the third end of the repair resin bottle.

**STEP 1** After the air has been removed, turn the resin chamber and pressure driver half a turn to the left (counter-clockwise). Remove the entire apparatus by lifting up on the small tabs on the suction cups. Gently wipe away excess resin from the application base. If it does not drop down the windshield, place a drop of the repair resin onto areas where damage is still visible and cover with a curing strip for the finishing touches. When applying the curing strips to the repair, no pressure is necessary, gently place the strips on the glass.

**STEP 2** After the air has been removed, replace the repair resin to the length of the crack and place curing strips over the affected areas as you go. Gently press the strips in place so they do not leave any air pockets under the curing strips. Use as many strips as necessary. When applying the curing strips, no pressure is necessary; gently place the strips on the glass. The entire application procedure is complete, move the car (windshield) into direct sunlight, or use an ultraviolet light. Allow repair resin in the crack to cure completely (about 5 to 10 minutes). Then remove the curing strips. If the repair resin is still wet under the curing strips, leave the strips in place until the repair resin is dry. Scrape away the hardened excess resin with the razor blade. Hold the razor blade at a 90° angle to the windshield when scraping for best results. It is not necessary to be gentle when scraping. Scraps until the hardened resin comes off in white flakes. If a blisters still remain at the impact point, apply a small drop of the repair resin directly to the chip. Cover the area with a curing strip and scrape off any strip with razor blade to force resin from the chip. This should leave the repair resin in the remaining blister intact. When the cure is complete, carefully scrape hardened repair resin from all areas, except the impact point.

**COLLECTION/CHECKLIST**

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Date: 10-14-12
For: Final Production

- Make CD to the Collected Yields
- Zip Collected Yields (Global) to Global
- Print 5000 Duplicates with 110 cd
- Print and stuff 5000 to ship package

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